

# NATTURE



## **NATTURE XL**

Product Description

Two-component lime-based microcement for thin continuous coatings on floors and walls for decorative finishes.



This system is a high-performance continuous coating suitable for application on floors, vertical surfaces, stairs, ceilings, and even furniture. Its high functional and aesthetic versatility makes it an ideal solution for both residential projects and commercial spaces, large-scale installations like sports centers, industrial facilities, and high-traffic environments such as hotels and restaurants.

#### **Properties**

- Seamless continuous coating (always respect expansion joints). Thickness between 1-3mm
- · Notable for its artisanal finish, workability, and extreme hardness.
- Applied with a trowel in several layers, allowing for a wide range of effects like tadelakt or exposed concrete finishes. Excellent workability. Wide range of colors and effects.
- · Applicable on almost any type of surface, both horizontal and vertical.
- High mechanical resistance and strong adhesion to any type of substrate: concrete, cement mortars, ceramics, MDF, plaster, and drywall.
- · Excellent abrasion resistance, especially in high grain sizes
- As part of an application system, the substrate is prepared with NATTURE XL or L followed by the finishes NATTURE M and S.

#### **Description**

Topciment offers four categories of NATTURE microcement based on application, divided into two main groups: As <u>preparation</u> NATURE XL and L before applying the <u>finishing</u> layers, which are NATTURE M and S.

Classification of Topciment microcements by particle size and recommended application

NATTURE	Particle size (mm)	Recommended application	
L	0.3	Preparation and finishing floors	
XL	0.4		
s	0.125	Wall Finishing	
М	0.18	Interior Floor Finishing	

POWDER PROPERTIES COMPONENT A	SPECIFICATION	UNIT	METHOD
Characteristics	Powder		
Composition	Cement, additives, and selected aggregates		
Maximum Aggregate Size	0.4	mm	
Apparent Density in Powder	1175±50	Kg/m3	
RESIN PROPERTIES COMPONENT B ACRICEM	SPECIFICATION	UNIT	METHOD
Characteristics	Milky liquid		
Characteristics Composition	Milky liquid  Polyacrylate in emulsion		
	, ,	g/cm3	UNE-EN ISO 2811-1
Composition	Polyacrylate in emulsion	g/cm3 mPa·s	UNE-EN ISO 2811-1 EN ISO 3219
Composition  Density Comp. B	Polyacrylate in emulsion 1.03±0.01	<u> </u>	

MIX PROPERTIES A+B	TYPE	UNITS	
WIIA PROPERTIES ATD	XL		
Mix Ratio	20Kg Natture XL per every 6 L of Acricem resin		
Yield in two coats	2	kg/m²	
Apparent Density in Paste	1480±50	Kg/m3	
Apparent Density Hardened	1430 ±50	Kg/m3	
Pot life at 20°C (lifespan)	60	min.	
Minimum drying time between coats	4	hours	
Number of layers	2		
System thickness	1-3	mm	
Trowel type (material)	Metallic		
Sandpaper grit	40		
Application temperature	5-30	°C	
Air humidity	65-90	%	

### **Certificates: Declared performance CE marking**

EN 13813:2002	XL	UNITS
Compressive strength 28 days (EN 13892-2)	49.7	Мра
Flexural strength 28 days (EN-13892-2)	13.4	Мра
Adhesion strength (EN 13892-8)	>1.5	Мра
Fire behavior (EN13501-1)	Bfl-s1	

#### 1.1. Surface Preparation.

The application surface must be clean and free from grease, with a stable base in good planimetric condition

#### 1.2. Priming.

Before applying EVOLUTTION Microbase microcement, it's crucial to properly prepare the surface tailored to its specific conditions. Depending on the type and state of the substrate, specific technical solutions may be necessary, such as integrating the flat, flexible Builtex fiberglass mesh for structural reinforcement, using Primacem® PLUS primer on non-absorbent surfaces or Primacem® ABS on absorbent surfaces, as well as applying moisture barriers against capillary or vapor using Primapox® Barrier.

In any case, it is recommended to apply the microcement while the primer still has tackiness to ensure optimal adhesion. If the primer fully cures and loses tackiness (especially with epoxy-based primers), adhesion is reduced, and detachment may occur. If the primer is already dry, the surface must be sanded before applying the microcement to restore anchoring. In all cases, it is essential to strictly follow the technical advice provided by our specialists and consult the specific technical data sheets for each product.

#### 1.3. Mixing.

Natture is combined with Acricem resin and colorants based on the chosen color. To ensure the coating's properties, it's crucial to maintain the correct ratio between microcement and resin. Prepare the mortar as follows:

- Pour a bit of Acricem resin into a container, add the entire pigment load corresponding to the amount of microcement you'll be working with, and mix until you achieve a uniform color liquid.
- 2. Gradually add the microcement powder and resin while simultaneously mixing the product with a low-speed mechanical mixer.
- 3. Mix for at least 4 minutes until you have a smooth, lump-free mixture.

#### 1.4. Mortar Application.

a. Preparation Coats:

Apply two coats of Natture XL using a metal trowel. On floors, first apply a flexible Builtex fiber mesh before the first coat, then apply two coats of microcement. Allow the previous coat to dry for 4 hours between applications and perform a gentle sanding with an orbital sander and 40-grit sandpaper to remove imperfections. b. Finishing Coats:

The application can be completed with a coat of NATTURE XL, L, M, or S. Between coats, allow the previous one to dry for 4 hours and gently sand with a random orbital sander using 40 grit sandpaper for NATTURE XL and L, 80 grit for NATTURE M, and 220 grit for NATTURE S to eliminate imperfections. The NATTURE S finishing microcement is exclusively for use on walls and non-walkable surfaces.

Finishing coats can be applied using either the "wet on wet" or "Wet on dry"
"Wet on wet"

Natture can be applied using the "wet on wet" technique, applying the next coat as soon as the previous one loses its "tack" (meaning when the freshly applied microcement no longer sticks to your fingers when touched). In this instance, the first coat of Natture applied with this technique should not be sanded. Any ridges or lumps should be removed with a support spatula, trimming any protruding material. Apply the next coat working on extruded polystyrene boards. Once the material is dry, perform a light sanding with a random orbital sander or the appropriate grit sandpaper (refer to the table) to remove imperfections.

#### "Wet on dry"

Before applying a new coat, allow the previous one to dry (approximately 4 hours) and perform a light sanding with a random orbital sander or the appropriate grit sandpaper (refer to the table) to remove imperfections.

Do not apply layers thicker than 1 mm for Natture microcements. A total system thickness of 1 to 3 mm is recommended. **1.5. Sealing.** 

Topciment® microcement systems should be sealed once the curing process is completed, which occurs 24 to 48 hours after application. Sealing should not begin until the coating has a residual moisture content below 5%, to be verified using specific moisture measurement instruments. For sealing, the use of Presealer primer is recommended, followed by a varnish from the Topsealer® range. Specifically, Topsealer WT Dragon is suggested, as it is the most advanced and comprehensive product in the line. It's essential to strictly follow the application instructions detailed in the technical datasheets for each product. 1.6. Cleaning Tools. Tools should be washed with water immediately after use. Once hardened, the material can only be removed mechanically.

#### Limitations

The better the leveling and preparation of the surface to be covered, the better the performance and the lower the cost of material and application time. It is advisable to choose the appropriate method for each application. Low temperatures extend and high temperatures significantly reduce the product's lifespan and drying time. Do not apply the product at an ambient temperature lower than 10°C or higher than 30°C. Air humidity should be between 65% and 90%.

#### **Special Precautions**

#### This product contains cement.

- · Avoid contact with eyes and skin, and do not inhale the dust.
- · Wear rubber gloves and protective goggles.
- Do not apply the product at temperatures below 10°C or above 30°C.

It's essential to follow the label instructions. For more details, refer to the product's safety sheet.

Empty containers must be disposed of according to current legal regulations. Keep out of reach of children.

#### **Packaging**

Available in 20 kg containers: Natture XL. Available in 5 and 25 L containers: Acricem

#### **Storage Conditions**

The product should be stored in its original, sealed packaging, protected from weather conditions at temperatures between 10°C and 30°C, in a dry and well-ventilated place, away from heat sources and direct sunlight. If stored properly, it can be used for up to 24 months from its manufacturing date.



The product should not be used for purposes other than those specified without prior written instruction on its handling. It is always the user's responsibility to take appropriate measures to comply with legal requirements. The Safety Data Sheets for the product are available for professionals.

Last edited: May 2025